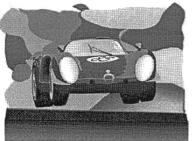
Automotive Systems Group, Inc.



ASG-AR RICAMBI 28606 PITTMAN HILL RD CLOVIS, CA 93619

(800)225-2532 autosysg@earthlink.net

Invoice

DATE	INVOICE#
07/22/2011	1476
TERMS	DUE DATE
PREPAID	07/22/2011

PALMA ANTHONY 35 WINTHROP DR. WOODBURY, NY 11797 USA

SHIP TO

PALMA ANTHONY
35 WINTHROP DR.
WOODBURY, NY 11797 USA

AMOUNT DUE	ENCLOSED
\$31.33	

Please detach top portion and return with your payment.

SHIP DATE SHIP VIA TRACKING# 07/22/2011 **FEDEX** 469414515003514 Part Number Description Quantity Rate Amount • MUSIC WIRE INNER CABLE 6' X .42 AL.4300:.09 2.52 AL.4300:.10 • OUTER CABLE 5.5' X .90 4.95 4.95 PNS.102 • PINION SEAL 102/106 11.37 11.37

¢10.04	SUBTOTAL
\$18.84	SUBTUTAL
\$0.00	TAX (7.98%)
\$12.49	SHIPPING
\$31.33	TOTAL

BRITISH CAR SERVICE / CHRISSY AUTO SERVICE INC. 1370 LINCOLN AVE. - HOLBROOK, NY 11741 (631) 750-1533

ANTHONY PALMA 35 WINTHROP DR. WOODBURY, NY 11797

1962 ALFA

2000

INVOICE 0000709 07-19-2011

PAGE 1 OF 1

Home Phone: CEL 516-554-5458

LABOR/SERVICE		
GET MOTOR RUNNING , INSTALL CAP , ROTOR & WIRES INSTALL EXHAUST INSTALL NEW PINION SEAL , INCLUDES R&R REAR DRIVE SHAFT	HOURS RATE 2.0 @100.00 3.0 @100.00	\$ AMOUNT 200.00 300.00
& PINION FLANGE , TOP OFF FLUID , INSTALL CHOKE CABLE	2.8 @100.00	\$ 280.00
TOTAL LABO	R/SERVICE	\$ 780.00
OTHER CHARGES		
DEPOSIT 7/19/11 \$300 deposit 7/26/11 \$300		AMOUNT
NEW YORK STATE SAFETY INSPECTION		\$ 20.00
TOTAL OTHE	R	\$ 30.00

\$ 810.00 \$ 67.47 \$ 877.47 SUB TOTAL SALES TAX AMOUNT DUE



BOB BUEHLER (631)243-3631 "WHERE THE PRO'S GO"

PERFORMANCE FNGINES

O-RINGING HEADS & BLOCKS	PLATE HONING • ALIGN HONING	STRAIGHTENING • MAGNA FLUXING • TORQUE	BLOCK NOTCHING • GRINDING • WELDING	HI-PERFORMANCE BALANCING • STROKER KITS	FULL MACHINE SHOP SERVICES	LEW CUMMANCE ELACHAES
CKS	SING	IG • TORQUI	• WELDING	STROKER KITS	/CES	Ę

		SUB									
TOTAL	TAX	SUB TOTAL									
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									3.		

Industrial Distributor Machinery, Tools and Supplies SUPPLY CORPORATION

ALPA-ROMEC

R+R CYCS+Boll also: PISTONS, TINS, FIT ROD, MAIN, T.W. REGENMO CAN (EACH) LIFTENS VALVES, SPR, NC, RETWIN, CUING FULL GASKET SET 717 MACHINE CYC ₩ 2770.00 1195. 00. 300, 5 20.

RE-ASSEM

RODS



"WHERE THE PRO'S GO"

• PERFORMANCE ENGINES
FULL MACHINE SHOP SERVICES
HI-PERFORMANCE BALANCING • STROKER KITS
BLOCK NOTCHING • GRINDING • WELDING
STRAIGHTENING • MAGNA FLUXING • TORQUE
PLATE HONING • ALIGN HONING
O-RINGING HEADS & BLOCKS

BOB BUEHLER			,
(631)243-3631		2/3 2012	
8	ANTHONY		
	516 554.5458		
	197442.0 (62 2	coo STYDE	ER)
		6295	/
	COMPLETE REBUILD	5600	1
	DEP	० ३४८०	_
	DEP 9/11/13	2200	_
	BAL DUE	1295	00
			-
,			
2			
	SUB TOTAL		
	TAX		

FULL MACHINE SHOP SERVICE AVAILABLE

TOTAL



Ship To:

11200000

ANTHONY PALMA 35 WINTHROP DR

WOODBURY, NY 11797

3275-395401

ANTHONY PALMA 35 WINTHROP DR

WOODBURY, NY 11797

OCT 03 2013

GROUND

AMERICAN EXPRESS

M06764

Item No.

98370000 1 AR EARLY ELEMENT OIL FILTER F-01-C3 - A-03-G2

NEW IAP CATALOG

\$0.00

\$11.25

\$11.25

\$0.00

THANKS FOR YOUR ORDER - TOM

Comments

\$11.25 \$0.00

\$8.95

\$20.20

If you need to refurn an ham

Qty.

Item No.

1 98370000 1 11200000

AR EARLY ELEMENT OIL FILTER **NEW IAP CATALOG**

\$11.25 \$0.00

WHITE POST RESTORATIONS

ONE OLD CAR DRIVE WHITE POST, VA 22663 www.whitepost.com 540.837.1140

Bill To ANTHONY PALMA 35 WINTHROP DRIVE WOODBURY, NY 11797 516-554-5458

Invoice

Date	Invoice #
1/9/2014	3186

P.O. No.	Terms
62 ALFA ROMEO	CHECK

Quantity	Description	Rate	Amount
	MASTER CYLINDER SLEEVED & COMPLETELY REBUILT S & H: UPS - GROUND DO NOT DISCARD THIS INVOICE. ALL WARRANTY RETURNS MUST BE	225.00 20.00	225.00
	ACCOMPAINED BY A COPY OF THE ORIGINAL INVOICE. PLEASE SEE ENCLOSED INFORMATION REGARDING WARRANTY TERMS.		
ANK YOU! W	E APPRECIATE YOUR BUSINESS.	Total	\$245.00

1-14

WHITE POST RESTORATIONS

PO DRAWER D ONE OLD CAR DRIVE WHITE POST, VA 22663 540.837.1140

Invoice

Date	Invoice #
4/21/2015	5267

_	
	Bill To
3	ANTHONY PALMA 5 WINTHROP DRIVE
	VOODBURY NY 11797 116-554-5458

Ship To	
ANTHONY PALMA 35 WINTHROP DRIVE WOODBURY NY 11797 516-554-5458	

P.O. No.		Terms	_
1962 ALFA SPYD		CREDIT CARD	_
Rate		Amount	

		,	
Quantity	Description	Rate	Amount
2	WHEEL CYLINDER SLEEVED & COMPLETELY REBUILT	85.00	170.00
	INSTALL HELICOIL	50.00	50.00
	LABOR CHARGE FOR FABRICATION	85.00	85.00
2	ALUMINUM SHOES RELINED S & H: UPS - GROUND	50.00	100.00
1	3 & H. OF3 - GROUND	25.00	25.00
	5474-1521-7487-1900 02/19		
THANK YOU! WE APP	RECIATE YOUR BUSINESS.	T - 4 - 1	
		Total	\$430.00

DO NOT DISCARD THIS INVOICE. ALL WARRANTY RETURNS MUST BE ACCOMPAINED BY A COPY OF THE ORIGINAL INVOICE. PLEASE SEE ENCLOSED INFORMATION REGARDING WARRANTY TERMS.

P M.C. 1900 4/22/15

TKX Performance Inc.

130 Railroad Street Huntington Station, NY. 11746 Phone - 631-424-3640 Fax - 631-424-9649 003336

Estimate Date: 07/28/2015

Odometer In: 95030

ESTIMATE FOR SERVICES

1962 Alfa Romeo

Lic #: BXB8487

Unit #:

VIN #: AR1020402335

Home 516-554-5458

Cust Id: 879

Palma, Anthony

Part Description / Number	Qty	List	Extended	Labor Description	Hours	Extended
Fuel filter				Repair and recoat fuel tank	6.15	800.00
FILTER	1.00	8.59	8.59	Reseal inside of tank. Soldered external		
External fuel pump PUMP	1.00	110.00	440.00	leaks. Recoat outside of tank.		
Brake fluid	1.00	110.00	110.00	Deposit of \$1,000.00 made on 2/4/15	N/A	N/C
DOT4	3.00	17.50	52.50	Density of Control of Control		
Brake lines and fittings	3.00	17.30	52.50	Repaired fuel leaks found on both	4.00	520.00
MISC	1.00	20.00	20.00	carburetor main jets.Reajusted idle mixture as best as possible.Flushed out fuel lines.		
Gasoline	1.00	20.00	20.00	Carburetors have internal problems.		
GAS	4.00	3.00	12.00	Reassembled air plenum.		
		0,00	12.00	Car requires additional work:		
				Noticed front and rear brakes are		
				dragging.		
				Needs choke cable		
				Replaced inner choke cable	2.70	351.00
				Required removal of adjustment lever		001100
				inside vehicle and adjustment bracket on		
				air box.		
				Removed rear wheel cylinders to have	3.00	390.00
				them sublet for repair. Replaced rear brake		
				shoes. Fabricated brake line to left rear		
				wheel.		
				R&R all front brake drums to sublet for	5.00	650.00
				machine work. Removed front wheel		
				cylinders (4) for customer to have rebuilt.		
				Fabricated brake lines to the wheel		
				cylinders and the cross over pipes to each		
				wheel cylinder. Replaced front brake		
				shoes.	1.00	4.0.00
				Remove master cylinder for customer to	1.00	130.00
				repair Prokog will mood to be and in the least in the le		
				Brakes will need to be readjusted and bled in 100 miles.		
				Fabricated brake line from master to	2.00	260.00
				T-fitting for front brakes. R&R master	2.00	260.00
				cylinder to repair leak at the brake light		
				pressure switch and rear cover to master		
				cylinder. Reassembled and vacuum bleed		
			1	complete brake system.		

ASG-AR RICAMBI

For Billing and Payment: 3940 Laurel Canyon. Blvd. # 307 "UDIO CITY, CA 91604 0)2252532 sysg@earthlink.net

INVOICE

BILL TO

PALMA ANTHONY 35 WINTHROP DR. WOODBURY, CA 11797 US SHIP TO

PALMA ANTHONY 35 WINTHROP DR. WOODBURY, CA

SHIP DATE 10/31/2016	SHIP VIA FedEx		TRACKING NO. 777593923728		
DESCRIPTION		i lū	θY	RATE	AMOUN"
AF.750.V 08 FILTER AIR 75 VELOCF .02 SHOULD BE HERE ANY DAY	\$48.00 BACK ORDER	RED-	0	19.95	0.00
OF.750- FILTER OIL CARTRIDGE RIOUS 2E	\$12.95		1	9.00	9.00
04::04.062.063 04 CARB MOUNT ISOLATO:: 102/106 1 \$175.00 Pair	SET 1LEFT 1 RT.		2	148.00	296.00
10.001.102 GASKET FULL SET ENGINE 102/2000	\$248.00		1	185.00	185.00
Anthony, I should have the air fi	lter any day. An	STOTAL			490.00
problems let me know.		SHIPPING			27.17
Thanks, Regards Brad	$\langle \Diamond \rangle \setminus$	TOTAL			517.17
AR RIcambi		PAYMENT			517.17
m Medial		BALANCE DUE			\$0.00

·SA

Page: 1

Wantagh Ave Automotive

10/10/2017

606 Wantagh Ave Levittown, N.Y 11756 516 7318025 Dmv# 7095307

Estimate

Palma

1963 ALPA

35 Wintrop Dr

Woodbury NY 11797

Tag:

Mileage

ID:

Labor R/I ENGINE R/I ENGINE TOW TOW ENGINE TO BOB

Amount \$700.00 \$700.00 \$200.00 \$225.00 \$1,825.00

Part No.

Parts

R/I ENGINE

Quantity 1.00

Each \$700.00

\$700.00

Subtotal Tax

\$2,525.00 \$219.68

Total

\$2,744.68

An express mechanics lien is acknowledged on the above vehicle to secure the amount of repairs thereto, until such time as cash payment has been made in full. It is understood that you will not be held responsible for loss or damage to cars or articles left in cars in case of fire, theft or any other cause beyond your control. Upon signing this repair order it is accepted as a complete and comprehensive description of the repair work done on this vehicle.

DATE	SIGNED



Alfa Auto Clinic 526 Merrick Rd. Baldwin, NY 11510

CUSTOMER'S ORDER NO.	DEPARTMENT	DATE	
NAME Katy	Palma Throp Dr. V NY, 11797 CASH C.O.D. CHARGE OF	11	-29-1
ADDRESS 35 WIN	Thrak Dr		
CITY, STATE, ZIP	V AIV/ 11797		
SOLD BY	CASH C.O.D. CHARGE OF	NACCT. MDS	E RETD PAID OU
QUANTITY	DESCRIPTION		
1	- TON	PRICE	AMOUNT
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	THIS SLIP FOR REFERENCE		

WUKK UKUEK Date

Name	KAH	Palmer		
Address			,	,
Phone				
Vehicle	1962	AIFA 2000		

WORK TO BE PERFORMED

PAID 4-26-18

Not resposible for damage to vehicles or thefts from vehicles which are left on premises

All vehicles will be subject to a storage charge of \$35.00 per day. after notification of completion of work.

Authorized By x

127-13 Brook Ave. Deer Park, Ny 11729

Majestic Performance

Date	Invoice #
3/7/2006	146

	1
Bill To	
Anthony Palma Cell 516-554-5458 Home 516-367-9294 1962 Alfa Romeo 2000 Spider	

Vehicle	

P.O. No.		Terms	
		Payment Upon Co	
	Г	Amazint	

Quantity	Description	Rate	Amount
150	Body: Every panels is plastic, drivers side floor has been replaced 1. Repair inner right front wheelhouse 2. Rear Valance grind and build 3. Repair Underbody Right Frame rail 4. Undercoat Vehicle @ Wheelhouses 5. Refinish all 4 wheels (not chrome) 6. Will try to straighten/ repair Doors, Trunklid, ETC (Replacing Hinges ETC is extra) 7. Body Over A. Remove all exterior trim Etc. B. Remove Paint to metal surfaces where applicable, correlt minor metal work, block even, skin coat, block even, prime and paint	50.00	7,500.00T
5	Paint and Materials	1,300.00 50.00	1,300,007 250.007
		Subtotal	
		Sales Tax (0.0%)
		Total	
		Payments/Credit	s
		Balance Due	

127-13 Brook Ave. Deer Park, Ny 11729

Majestic Performance

Date	Invoice #
3/7/2006	146

Bill To	
Anthony Palma Cell 516-554-5458 Home 516-367-9294 1962 Alfa Romeo 2000 Spider	

_	
	Vehicle

Balance Due

		P.O. No	0.	Terms
				Payment Upon Co
Quantity	Description	Rate		Amount
3	Repair Electrical Shorts In Head Lights, Tail Lights And Side Markers		70.00	210.00T
20	Engine Removal - Remove engine from car. Clean and Degress Engine. Remove Carborators (To be sent out for rebuilding) Disassemble Engine as needed to reseal.	7	70.00	1,400.00T
2	Carburetors	25	50.00	500.00T
40	Engine: Only, Not Compartment	7	70.00	2,800.00T
	Complete Tune up of Vehicle (Cap, Rotor, Plugs, Wires ETC) Remove Engine disassemble, inspect, replace every gasket, reseal entire engine and Install (Upon Inspection, any work found needed or wanted beyond above description will be extra) Gasket Sheets, Sealer, Fuilds and hardware	9	95.00	95.00T
		Subtotal		
		Sales Tax (0	.0%)	
		Total		
		Payments/Cr	edits	

127-13 Brook Ave. Deer Park, Ny 11729

Majestic Performance

Date	Invoice #
3/7/2006	146

Terms

Bill To	
Anthony Palma Cell 516-554-5458 Home 516-367-9294 1962 Alfa Romeo 2000 Spider	

Vehicle			

P.O. No.

Payments/Credits

Balance Due

			Payment Upon Co.
Quantity	Description	Rate	Amount
30	Engine Compartment:	50.00	1,500.0
	Full Cleaning @ Detail (No Repainting ETC) Repainting @ Refinishing will cost extra		
2	Degresser (CLEANING UP THE MESS ALL THE GREASE MADE ON THE FLOOR NO CHARGE!)	15.00	30.0
	ADD 3/15/06: Paint and Seal Engine Compartment ADD 4/05/06: Paint Engine (No Charge)	400.00 0.00	400.0 0.0
4	Mount and Balance Wheels and Tires (No Charge)	0.00	0.0
5	Modify Paint And Fit Supplied Grills (Repair or Replace Studs So Orignal Grills Can Be Installed At A Later Date)	50.00	250.0
	Refund On Rebuilding Carbs (Carb Problem NOT Corrected) Deposit 4/03/2005 Deposit 4/30/2005 Deposit 11/10/2005	-500.00 -4,000.00 -2,500.00 -1,000.00	-500.0 -4,000.0 -2,500.0 -1,000.0
		Subtotal	
		Sales Tax (0.0%)
		Total	

127-13 Brook Ave. Deer Park, Ny 11729

Majestic Performance

Date	Invoice #
3/7/2006	146

Bill To	
Anthony Palma Cell 516-554-5458 Home 516-367-9294 1962 Alfa Romeo 2000 Spider	

Vehicle	

Balance Due

\$835.00

P.O. No.	Terms	
	Payment Upon Co	

0 "				
Quantity	Description		Rate	Amount
	Deposit 3/16/2006		-1,500.00	-1.500.00
	Deposit 3/25/2006		-2,000.00	-2,000.00
	Deposit 4/22/2006 Deposit 6/03/2006		-1,500.00	-1,500.00
	Deposit 0/05/2000		-1,000.00	-1,000.00
	Property of the second			
		Sul	ototal	
				\$835.00
		Sal	es Tax (0.0%)	\$0.00
				\$0.00
		То	tal	h00=
			2 4 A	\$835.00
		Pav	ments/Credits	3
		,		\$0.00

127-13 Brook Ave. Deer Park, Ny 11729

Majestic Performance

Date	Invoice #
3/7/2006	146

Terms

Bill To	
Anthony Palma Cell 516-554-5458 Home 516-367-9294 1962 Alfa Romeo 2000 Spider	

Vehicle	

P.O. No.

			1
			Payment Upon Co
Quantity	Description	Rate	Amount
20	Engine Removal - Remove engine from car. Clean and Degress Engine. Remove Carborators (To be sent out for rebuilding) Disassemble Engine as needed to reseal.	70.00	1,400.00T
2		250.00	500.00T
	Deposit 4/03/2005 Deposit 4/30/2005 Deposit 11/10/2005 Deposit 3/16/2006 Deposit 3/25/2006	-4,000.00 -2,500.00 -1,000.00 -1,500.00 -2,000.00	-4,000,00 -2,500,00 -1,000,00 -1,500,00 -2,000,00
	50 far (12,500)		

Subtotal	\$-300.00
Sales Tax (0.0%)	\$0.00
Total	\$-300.00
Payments/Credits	\$0.00
Balance Due	\$-300.00

Subtotal

Invoice

Shipment ID: 1Z8RW3636832034138

		STREET, STREET	100 M		MORROS PARTIES		Name and Address of the Owner, where	1	MANUSCUS		RESPONSED	SEASON OF	

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	Cading/Aii v	7 ay 5 11 1 No 125 1 NV 30 30 0 32 0 34 1 36	Company Name:				
Invoice	Number:		Company Addres	ss: 35 Winth	nrop Dr		
Purchas	se Order No		City:	Woodbu	ırv		
T.	601.0		State/Province:	NY			
1 erms (of Sale (Incot	erm):	Postal Code: Country:	11797 US			
Reason	for Export: 1	Repair / Return	Telephone No.:	5165545	5458		
			E-Mail ID:				
ShipT Tax ID/	o: VAT No.:		Sold To:				
Contact	-	Anthony Nesling	Tax ID/VAT No. Contact Name:	Anthony	Nesling		
		lemack Distributors LTD	Company Name:		Distributors LTD)	
Compan	_	235 Gorham St	Company Addres				
		Init 7 Building A		Unit 7 Bu	uilding A		
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No. Units	Unit of Measure	Description of Good (include Harmonized Tariff Num	s ber If known)		Country of Origin	Unit Value	Total Value
		Description of Good (include Harmonized Tariff Num 2 PHH 44 Solex carburators -	s ber If known)				Total Value
Units	Measure	(include Harmonized Tariff Num	s ber If known)		Origin	Value	
Units	Measure	(include Harmonized Tariff Num	s ber If known)		Origin	Value	
Units	Measure	(include Harmonized Tariff Num	s ber If known)		Origin	Value	
Units	Measure	(include Harmonized Tariff Num	s ber If known)		Origin	Value	
Units	Measure	(include Harmonized Tariff Num	ber If known)		Origin	Value	
Units 1	Measure BOX	(include Harmonized Tariff Num 2 PHH 44 Solex carburators -	ber If known)		Origin US	Value 2,000.00	2,000.00
Units 1	Measure	(include Harmonized Tariff Num 2 PHH 44 Solex carburators -	s ber If known)		Origin US Invoice Lin	Value 2,000.00 ne Total:	2,000.00
Units 1	Measure BOX	(include Harmonized Tariff Num 2 PHH 44 Solex carburators -	ber If known)		Origin US Invoice Lin Discount	value 2,000.00 ne Total: //Rebate:	2,000.00
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INTERNATIONAL PARCEL SHIPPING ORDER The UPS Store

A , we shall		_					.011
CUSTOMER: (Please Print)							
NAME: Hughory Palma	DATE: 7 /10 /06						
STREET ADDRESS: 35 Winduron 1)C	PHONE:	1					
APT NO.		-					
CITY/STATE/ZIP: Woodbury DY 11797	DAYTIME PHONE:	COUNTRY	OF ORIGI	NI.			
EMAIL:		USA	OI OHIGI	IV.			PPING ORDEF
	516 554 5458	OTHER			J NO.	224	2521
SENT TO: (Please Print)	CARRIER OPTION	IN CASE OF IN	ARII ITV TO) DELI	VED OD I	SEL IVEE	V DEELLOS
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APT NO.	OTHER FREIGHT SERVICE OPTIONS	PAYMENT OF	DUTIES, T	AXES	AND OT	IER CH	ARGES
CITY: New Market	PORT TO PORT OCEAN	CREDIT CARD NO. (signature requ	uired belo	ow):		
COUNTRY: ON ACTION POSTAL CODE: 134745	AIRPORT TO AIRPORT DOOR DELIVERY	3717-71	2244	07	006		
TELEPHONE NO. (Mandatory): 905 898-5188	DOOR PICK UP	VISA	MCA			EXP. DATE	=
QUANTITY DESCRIPTION OF ITEMS FOR		BBEAKAR		OMER			
QUANTITY DESCRIPTION OF ITEMS FOR	RSHIPMENT		IO YES	KED NO	UNIT WEIGHT	UNIT VALUE	TOTAL VALUE
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INVOICE

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BRITISH CAR SERVICE / CHRISSY AUTO SERVICE INC. 1370 LINCOLN AVE. - HOLBROOK, NY 11741 (631) 750-1533

ANTHONY PALMA

ALFA 2000

INVOICE 0000709 07-19-2011

PAGE 1 OF 1

LABOR/SERVICE

GET MOTOR RUNNING , INSTALL CAP , ROTOR & WIRES INSTALL EXHAUST

HOURS RATE AMOUNT 2.0 @100.00 \$ 200.00 3.0 @100.00 \$ 300.00

1300

 SUB TOTAL
 \$ 500.00

 SALES TAX
 \$ 43.25

 AMOUNT DUE
 \$ 543.25



Rock-Tenn Company

PLUCTIONS FOR PLFA-ROMED SPIDER

3 STARET CARE, PULL OUT CHOKE ARKED "START"). LEGG SIDE OF CAR UNDER DASH, END LEVER

EPRESS GAS PEDAL ABOUT 1" IL PUMP NOTICEABLY SLOWER. LOW 30 SECONDS AFTER KEY INSCRIED IEL GETS TO CARBS, THEN PUMP O SWACHED ON" (NOT CRANKING). EL PUMP WILL PUMP FAST UNTIL

THEN PUSH IN CHOKE IMMEDIATED 10T LONGER THAN \$ 10-15 SECS.) SANK UNTIL THE ENGINE SARTS AFTER STARTED BE THE DAY,

IME THE CARBS. WINE WICL US VALLY START WITHOUT TOKE IN WEATHER NOT TOO COLD.

MA WAS SUPPLIED BY ALFA. YOU MAY CAUSE BODY DAMAGE) JACKING POINTS ARE WEAK AND TACK CAR FOR TIRE CHANGING,

Mike Tozzi



Rock-Tenn Company

WEAR TODO

THE FOLLOWING I TEMS ARE

IN THIS PACKAGE:

O. YOUR RECEIPT FOR BACANCE OF 1. NEW TITLE, SIGNED BY ME. PAYMENT, CONNTERSIGNED BY ME

I KEPT IN GLOVE COMPARTMENT)
COPIED FROM AN ORIGINAL MANUAL
WHICH I DON'T HAVE. DUNERS MANUAL (COPY WHICH

LIST OF RECENT MAINTENANCE.

5. 1 SET OF 2 KEYS (SPARE SET). INSTRUCTIONS FOR ALFA ROMEO SPIDE.

BATTERY WARRANTY.

8. ALFA 2000/2000 PRICE LIST FOR DOOK, WINDOW SEALS, ETC.

ME. I will SEND YOU ANY OTHER TIENS, REGARDS MIKE

Mike Tozzi

OCKING UP EVEN WHEN REVERSED. SE CASTROL BRAKE FLUID WHEN MEETS: MY MECHANIC SAY! ping FLUID, E IN THE OUTER SHEATH, CAUSING HIS CABLE IS NOT COMPLETELY FREE FREM THE HANDBRAKE TO THE YOUR MECHANIC CHECK THE Rock-Tenn Company

& SPECIAL PENZOIL HEAVY OIL ON AMPERICAN CARS. TRANSMISSION (SAMPLES PROVIDED)

OTC: FRONT BRAKES AND LEFT OUT SHOE LININGSWERE REPLACED CAUSE IT WAS WEEKING WITHOUT LEAKING. TAR BRAKE WERE JUST REBUILT IN - BECAUSE THEY HAVE MOILE WEAR THAT TIME, REAR LININGS WERE RIGHT REAR WAS NOT REBUILT

ZEAR WHEEL BEARING OR A WARPED LERT REAR WHEEL WHICH MAKES. OISE AS YOU DRIVE. IT COULD BE Z: HAVE YOUR INECHANIC CHECK EL BRAKE DRUM.

Mike Tozzi



Rock-Tenn Company

TACK UNDER A-FRAMES HOUSING THE SPRINGS. IN REAR SACK UNDER REAR END OR REAR CRISS MEMBER HANDLE PROVIDED BY ME. IN FRONT USE SCISSORS JACK WITH LONG PANELS! DON'T JACK UNDER ROCKER JUST IN FRONT OF THE REAR WHEEKS.

- 3. TIRE PRESSURE ESÉ PSI FRONT I BACK WHEELS. (FOR SHIPPING, I PUT IN ABOUT 35 psi
- 4. USE 10W 40 OIL (MANUAL SAK) IVE HAD GOOD BEENESULTS WITH 10 W 40 CASTROL OR PENULOIC) ZOW 40 WHICH IS HARP TO FIND
- I'M SHIPPING IT OUT IN THE OPEN IT WITHOUT THE KEY. PUSH BUTTON IN VERY FIRMLY. UNLOCKED POSITION, SO YOU CAN TO OPEN TRUNK IF LATCHED
- 6. USE THE PARKING BRAKE SPARINGLY AS THE REAL WHEEL TEND TO LOCK UP.

ESE TUBES IN CHATTAUOUSA, TW. U TIRES (COKER TIRE CONPANY MIGHT CONSIDER BUY NEW HEAVY UBES FOR THE 2 REMAINING WORKING 1-800-251-6336 (COST ABOUT Rock-Tenn Company

WITED WITH GOOD TREAD EXCEPT TIRES FROM COKER COST \$155,00 ERH! F YOU RUN OUT OF GOOD TIRES. TINSIDE AS A SPARE TICE IN THE AREA. THIS COULD BE USED WITH IS A SIDE WALL OUT WEAR THE THERE IS ONE MICHEUN TIRE

" SILICINE GASKET CEMENT) AND THE HOUSING ON TOP OF HEAD WHERE EPLACE THERMISTAT GASKET IN GOOSE RADIATIC HOSE IS ATTACHED IS A VERY SMALL INTERMITTEN





Rock-Tenn Company

- I WOULD SUGGEST THE FOLLOWING WORK TO BE DONE NOT ON A RUSH BASIS
- B)- REPLACE LAW LICE OF ON TOILIETTAS A)- CHANGE OIL FILTER (PROVIDED BY ME) WITH SILICOUR LIQUID GASKET CEMENT & SAVE THE NEW GASKETS FOR LATERUSE BY ME) OR RESEAL THE OLD GASKETS REPLACE CAM CONTA GASKETS/PROVIDED
- THIS PLAY ALMOYS YOU. TO FIGHTEN OF PLAY IN STEEDING IF ADJUST THE STEERING BOX SCREW
- 4 A FEW YEARS AGO. BELIEVE THERE IS AN ELECTRICAL PROBLEM. THEY USED TO WORK UNIC WIPERS DO NOT WORK BECAUSE I
- E) HEATER CORE IS PLUGGED UP AND MICHELIN TIRES (YOU HAVE ZON REAR NOTE: ONE LOSE SPACE AND LEFT DEAR WHERE MANG NEW HEAVY DUTY TUBES IN THEM DRIVING, YOU COULD LEAVE THIS AS IS. + SPARE IN CAR AND LOSE SPARES (2). DOES NOT WORK. DEPENDING ON YOUR OWNED THIS CAR, DEFRUSTER ALSO FAN MOTOR MEVER RAN SINCE I



Rock-Tenn Company

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Mike Tozzi

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SINCE 1989

Hot-rodding the 2 Liter

by Val Dietrich

If you have ever driven a stock version of the old cast iron 2000, you may share my opinion that it needs a little extra something. After reading an article written by Al Cortez about how gutsy the engine was, I became interested in having the engine of my 1959 2000 modified for improved performance and smoothness.

The cast iron engine was very over-designed. In stock form, it is similar to the latest 2000 engine with an 88 mm stroke and 84.5 mm bore, yielding 1975 cc. But the size of the engine, rods and crank shafts are similar to that of an American V8. Part of our strategy was to modify the crankshaft to have 8 counterweights instead of 4. Smoother engine performance was the objective. Originally, the engine was not designed to be a "high speed" engine, since 88 mm is a relatively long stroke. The engine is red-lined at around 5700 rpm by the factory. In comparison, the current 2000 engine, starting with the 1759, included eight counterweights on the crankshaft. These counterweights reduce the loading on the crankshaft, allowing the engine to rev higher for a given stress in the crankshaft.



The crankshaft modification was more work than either of us anticipated. Four new counterweights were machined and then welded onto the crankshaft. The entire crankshaft was then ground down to the required 0.20 in. undersize on each main. The work was beautifully done. As the photos show, it is virtually impossible to tell that the 8-counterweight crankshaft was not a factory item. This modification will measurably improve the smoothness of the engine. No stroking was done, since our objective was to increase performance for street use, without making it an all-out racing engine. However, the four additional counterweights increased inertia, which is counterproductive to increased performance. In order to compensate for the increased inertia, we modified the flywheel. An aluminum flywheel was machined. To provide a long wearing friction surface for the clutch, we cut down the original flywheel till it was no more than a 0.25 in. ring and bolted it to the aluminum flywheel. The modified flywheel, a good 50% less than the stock flywheel, increases the acceleration capacity of the engine.

In addition, we decided to regrind the camshafts. We decided on the so-called "¾ race regrind" which gives a little more duration and a little more lift but is still very tame.

In regrinding camshafts for American engines, normally no treatment of the surface is undertaken since the metallurgy of the American parts is well known. We decided to heat treat and Parkerize, since we were not familiar with the metallurgy of the Alpha cams and since the difference in price was small compared to the added reliability.

The camshaft modification is a fitting example of the principle that every modification affects the neighboring pieces that must work with it. For instance, the regrinding of the camshafts required valve adjusting caps that are about 0.070 in. thicker. Those were not available and had to be manufactured. Also, we got some new high-force springs that interchange directly form a Chevy to the Alfa. They provide

higher spring force to follow the cam profile for crisp, responsive performance.

The block itself, being of rugged cast iron construction, was given a maximum rebore. The safe bore size was determined to be 3.5 in., which is approximately 90 mm. This significantly increases the displacement of the engine to 2200 cc. The engine was originally rated at 131 hp SAE with the Solex carburetors. This engine, which was already equipped with two 45 mm Weber carburetors, as a minimum should put out 160 hp SAE.

This engine, installed in a 2000 spider with the 4.78 rear end ratio and approximately the same size tires, should be capable of taking the car from 0-60 mph in about 8 seconds.

In keeping with the desire to modernize the engine, we replaced the cartridge type filter which was common in the 1960s. We developed an adaptor which bolts onto the original filter housing and accepts a spin-on filter which is the norm for the 1980s.

We replaced the cooling system fan on the water pump pulley with an electric, thermostatically-controlled fan. Again, this is the norm for the '80s. This keeps the engine at a relatively constant 190° F, which is a very efficient engine temperature, as well as freeing up a few horsepower for performance.

An aluminum water pump pulley and an aluminum crankshaft pulley were fabricated.

We have also managed to fit the car with a set of Goodyear Eagle Gatorback radials - 205/55VR16. The original wheels were outfitted with a new set of 16x6 rims with a 3 in. backspace. Because the rims were designed to accommodate a wide range of offsets, we discovered later that it was necessary to machine the brake drums to get a good fit.

We had the wheels powder coated white to match the car. The end result is pleasing, both aesthetically and performance-wise.

Fusi and Numbers

by Tom Zat

This article questions the validity of Fusi's serial number information. Considering that this book is referred to as "the bible" of Alfa numbers all inaccuracies are reproduced time and time again. A few years ago I purchased the original Pinin Farina Giulietta Spider prototype. Although the car has the general shape of the production spider it has numerous major differences. I know that the car is correct with its original engine but according to Fusi, it does not exist. After extensive research I have learned that #001 is an engine only, in the Alfa museum. Car #002 was rebodied as #003. This is the car I own and the numbers on the car prove the rebody to be true. Engine #002 is fitted to this car and helps to back this theory up According to Fusi the first Giulietta Spider is #016 and was equipped with engine #001. He then shows all numbers sequential, body and engine with a difference of 15 engine numbers throughout the production run. But this is incorrect as engine #001 still exits, engine #002 is in car #002 which is also car #003. Car #004 is the Bertone prototype but no longer has its original engine. Car #005 is in the Alfa Museum with engine #004. Taking all this into account, car #006 should have engine #005 and all cars after should only be one number different, body to engine. But according to Fusi 1,021 cars were built in 1956 but only 1,020 engines. That's okay since in 1957 one extra engine was built. A difference of one engine per year might not seem too important until we add in the Veloces. Remember, until 1960 Veloces and Normales shared body numbers but had different engine numbers. So if you add in the 18 1956 Veloces and

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2000 and 2600 B		(£ Sterling)
Windscreen Rubber Seal	10043100	190.00
Rear Screen Rubber Seal	10043110	190.00
Front Door Rubber Seal	11043160	22.00 m.
Rear Door Rubber Seal	11043170	18.00 m.
Rear Boot (Trunk) Rubber Seal	11043190	45.00
Felt Covered Side Window Wiping Strips (At The Top Edge Of The Doors)	11043892	6.00 m.
Felt Covered Channel That The Front Edge Of The Window Goes Up And Down In	10043830	8.00 m.
2000 and 2600 Sp		
	10050100	190.00
Rear Screen Rubber Seal	10050110	190.00
Front Door Rubber Seal	10050160	210.00
Rear Window Seal (Left Hand Side)	10050140	45.00
Rear Window Seal (Right Hand Side)	10050141	45.00
Rear Boot (Trunk) Rubber Seal	10050190	45.00
Felt Covered Side Window Wiping Strips (At The Top Edge Of The Doors)	10050892	6.00 m.
Felt Covered Channel That The Front Edge Of The Window Goes Up And Down In	10050830	12.00 m.
2000 and 2600 Sp	pider.	
Windscreen Rubber Seal	10045100	145.00
Front Vent Window Rubber Seal	10045120	50.00
Front Door Seal	10045160	90.00
Seal At The Top Of The Windscreen For Spider Top	10045200	55.00
Rear Boot (Trunk) Rubber Seal	10045190	65.00
Felt Covered Side Window Winding Strips (At THe Top Edge Of The Door)	10045830	18.00 m.
Felt Covered channel That The Front Edge Of The Window Goes Up And Down In	10045320 n	8.00 m.
Hard Top Seal	10045320	P.O.A.

Prices shown with "m." beside them are in price per metre.

Model specific:

Petrol tank (Sprint)
Float and level sender unit
Boot lock and key (Berlina - hurry! hurry! must be last
available)
Assorted lenses for indicator light and reversing lights
(Sprint)
Choke lever
Radiator s/hand (Berlina)

HONKERS

by Tom Zat

Believe it or not, one of the most common calls on the tch. hotline is "How do I get this!#@@%*** horn button off?"

The 750, 101, 102, 106 and early 105series cars have a multi-piece horn and headlight flasher button composed of an Alfa emblem in the middle surrounded by a large black plastic ring. Quite a few horn buttons have been destroyed by trying to pry out the Alfa emblem. Do not do this! The button removes as a complete unit.

Early buttons were attached by a rubber o-ring which fits inside a

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groove inside the steering wheel. Later ones have three spring clips which fit in the same groove. These spring clips are at the 12, 4 and 8 o'clock positions. As there is no way to tell which attaching system your button has when installed, the best thing to do is to spray liberal quantities of WD-40 around the button. This will help the o-ring slide out if it is that type.

Because the outer ring is very hard and very brittle plastic, my favorite removal tool is a stiff putty knife. Slide the knife behind the button at either the 4 or 8 o'clock pisition, padding between the knife and wheel with a shop rag. Apply pressure until the button raises approximately 1/8 in. If youstarted at the 8 o'clock position, now go to the 4. Repeat the procedure. You should now have

the bottom section of the button pulled far enough up to where you can see the metal horn switch itself. Push the tip of the putty knife behind the metal switch, making sure to pad the steering wheel and pry.

If you have done this right, the horn button should fly off toward you but the wires will stopit from hitting you in the face.

Remember, the plastic button is very fragile and attempting to pry it up with something narrow such as a screw driver will put too muchpressure in one spot and the results may be disasterous.

All the seals listed overleaf are available directly from:-

ANDREA CICOGNANI, VIA STROPPATA 78 B, ALFONSINE (RA), ITALIA. Tel :- (0544) 83311

Fax :- (0544) 84606

They are also available from Eddie at ALFAMAN,

59 MINERVA ROAD, PARK ROYAL, LONDON. NW10 6HJ.

Tel :- 081-961-6566

Fax :- 081-965-2117

The seals are manufactured to the highest quality which is why they are so expensive. The only seal not currently available from Cicognani is the 2600 Sprint quarterlight seal. Similar rubber seals are probably available from a number of sources (differing in both quality and price) but until you advise Roger Monk of your sources this isprobably the most complete selection currently available.

500

DAYTON	WHEEL

Day	DAYTON WHEEL PRODUCTS WHEELS 1147 SOUTH BROADWAY	TYPE CAR		
SINCE 1916	DAYTON, OHIO 45408 513-461-1707	MODEL	YEAR	
		SIZE-OFFSET C	ODE ON WHERT	医生态物的细胞 飲食白味
*Dimensi	ons 1 and 2 must be accurate to .001 inch.	A	Tire size	
All oth	er dimensions to 1/16 inch.	В.	Rim diameter	
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18	Diameter of bearing housing.	KI		-]/ '
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Use cor	ntour wires to outline caliper and	11	/.9	1-4
pearing	g housing. Trace outline on back- f page.	Bil		}
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